

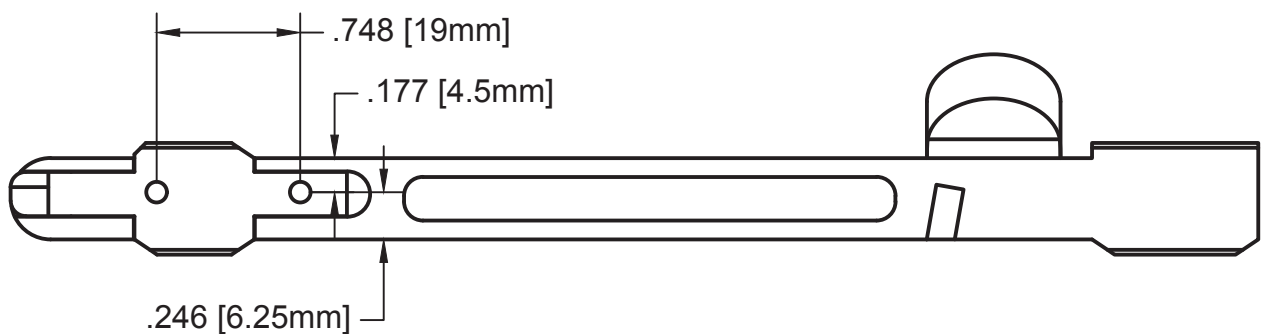
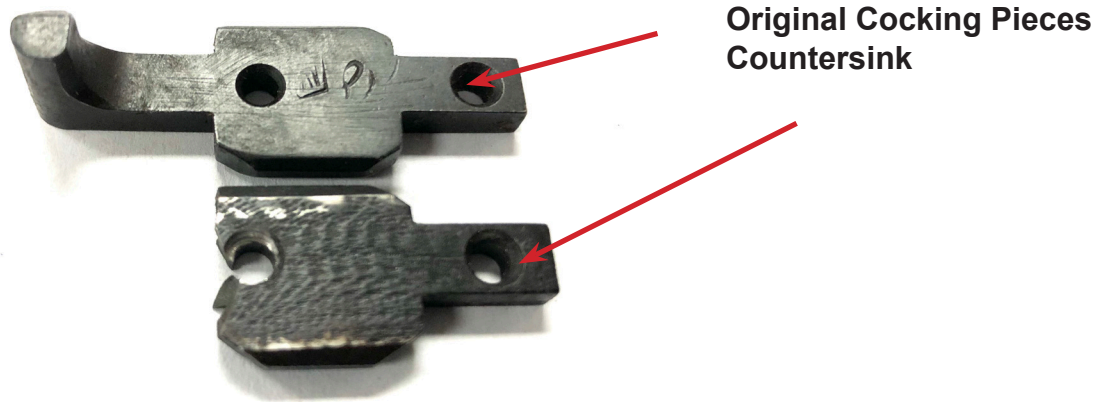
MG34 Cocking Piece Installation

1) Remove broken cocking piece:

- Grip handle in vice.
- Find the center of one rivet and drill with 1/8" drill.

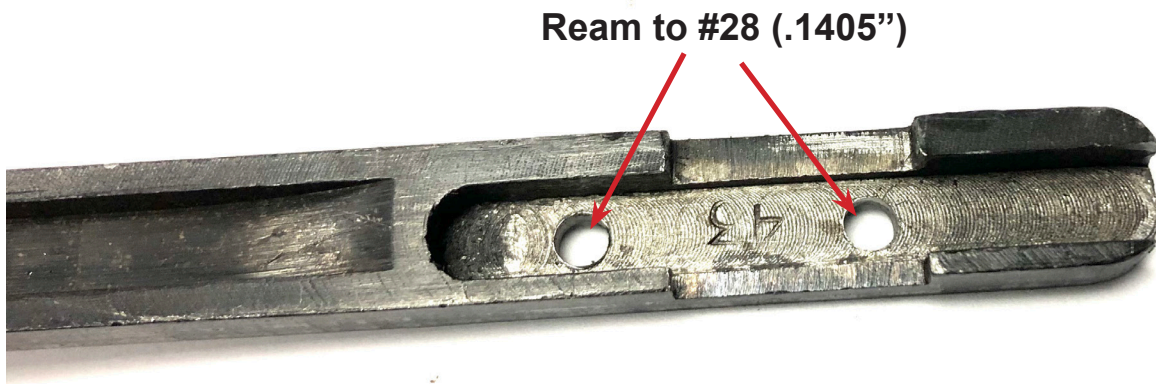
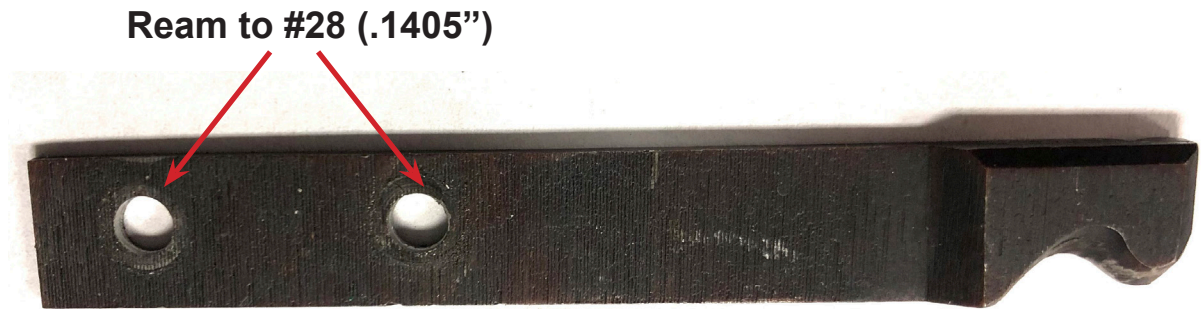


- You only need to drill down just below the depth of the countersink. Some are more deep than others.



- Use a punch to drive out the rivets and free the broken cocking piece.

2) Enlarge holes in handle base and barrel jacket locking spring to #28 (.1405") to clear the 6-32 mounting screws. These parts are hard so a carbide tool would work best. The distance between the holes is the same 19mm.



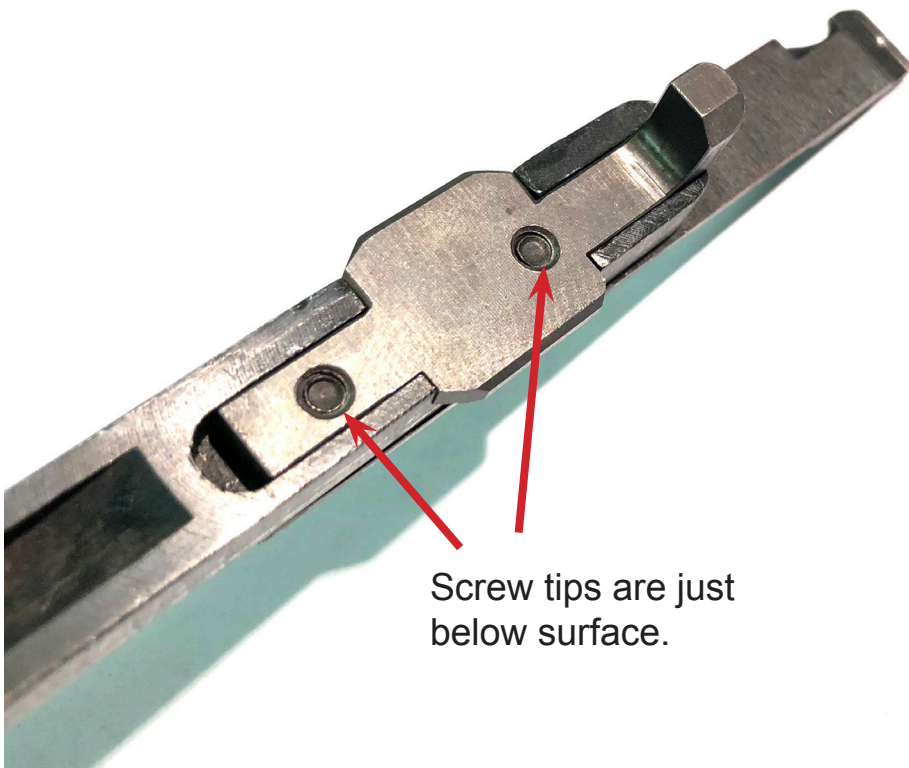
3) Use a carbide countersink to deburr the holes.

4) Assemble

- Insert the new cocking piece into the slot on the handle base. It should fit snug.



- Align the barrel jacket locking spring on the opposite side.
- Insert the 6-32 x 5/16 long screws.
- Tighten using a 5/64 hex key wrench
 - ** You can use some Loctite on the threads if desired.
 - ** Longer screws are available if you want use lock washers under the head.



Screw tips are just below surface.