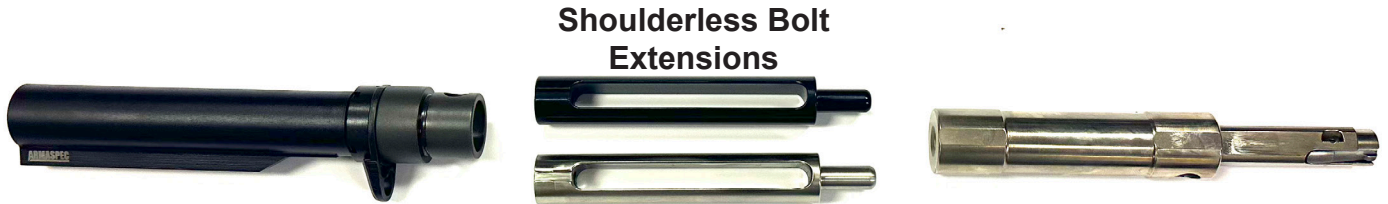


Buffer Setup with Shoulderless Extensions (Steel and Aluminium)

With the rear shoulders removed from the extensions, the buffer tube does not need to be removed to change extensions.

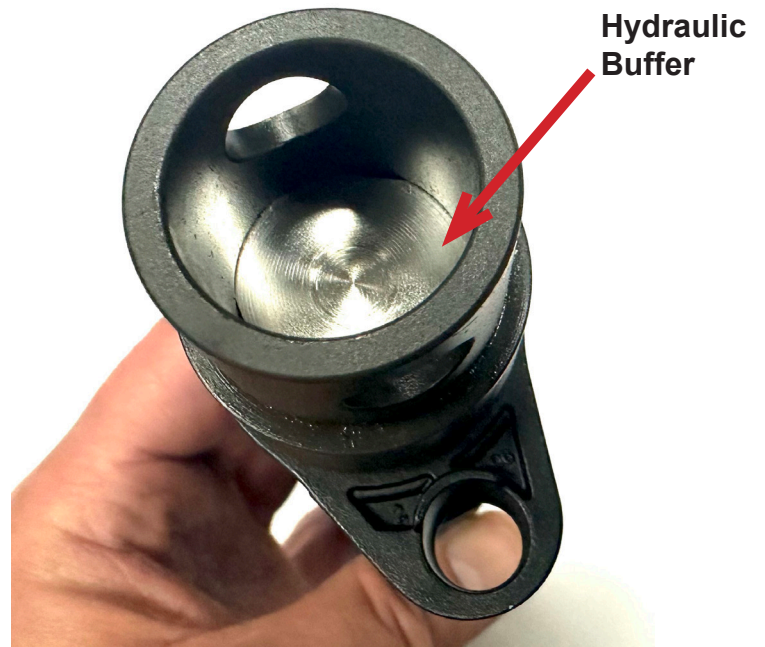
WEIGHTS: Steel (7.6oz) Aluminium (2.6oz)



Assembly Instructions

Since the extension is not held captive in the buffer assembly, follow this procedure to assemble the gun:

- 1) Insert Bolt and Charging Handle assembly and push forward.
- 2) Insert the Bolt Extension making sure the slot is oriented with the Rear Takedown Pin opening and the front of the Bolt Extension fully enters the rear of the Bolt.
- 3) Insert Stock and Buffer assembly to rear of Receiver. The rear of the Bolt Extension will slightly compress the Buffer assembly so the rear of the Extension slot is in alignment with the rear receiver hole, and buffer body hole. Use the multi tool to closely align the rear receiver hole, buffer body hole, and bolt extension slot.
- 4) Insert the Takedown Pin through the top of the Receiver. You may have to pull back slightly on the Charging Handle for the Takedown Pin to pass through the center slot in the Bolt Extension.

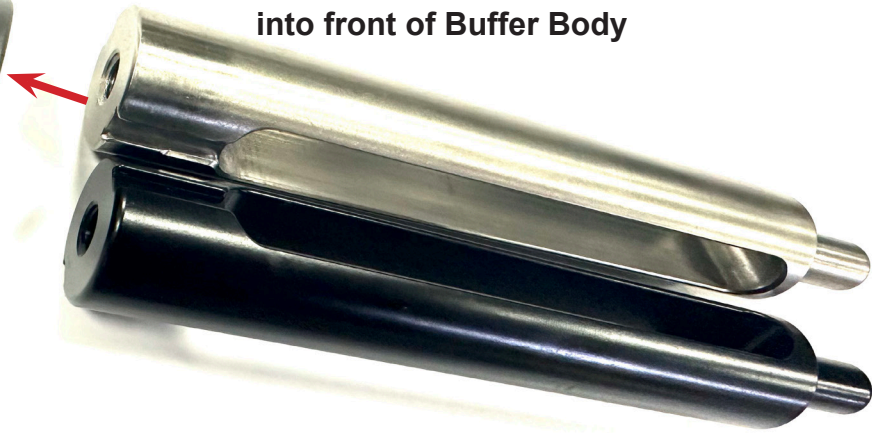


... Continue as normal per step 5 on Page 26 of the manual to attach the Lower Housing, Mag Housing, Barrel, and Shroud.

Buffer Body



Shoulderless Extensions slide into front of Buffer Body



Use the multi tool to align the rear receiver hole, buffer body hole, and bolt extension slot.

