

MG08 Pattern Stemple Spade Grip Installation



- 1) Remove the pistol grip using a 5/32 Allen wrench.
- 2) Remove the stock from the buffer tube.



- 3) Align the Trigger Puller Assembly on the trigger guard and attach to the lower housing using a 5/32 Allen wrench and the button head screw supplied. A lock washer is supplied to keep the mounting screw from backing off during use.

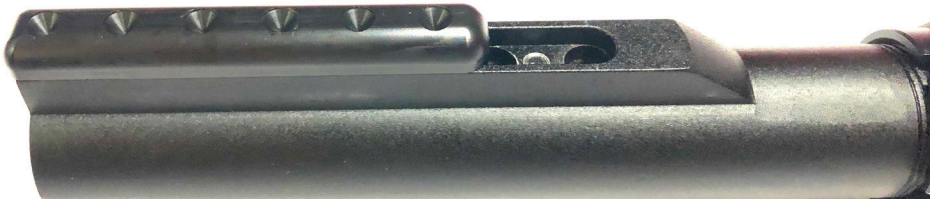


4) Align the Resting Bar on the Buffer Tube as pictured making sure the stud on top engages a hole in the Buffer Tube.

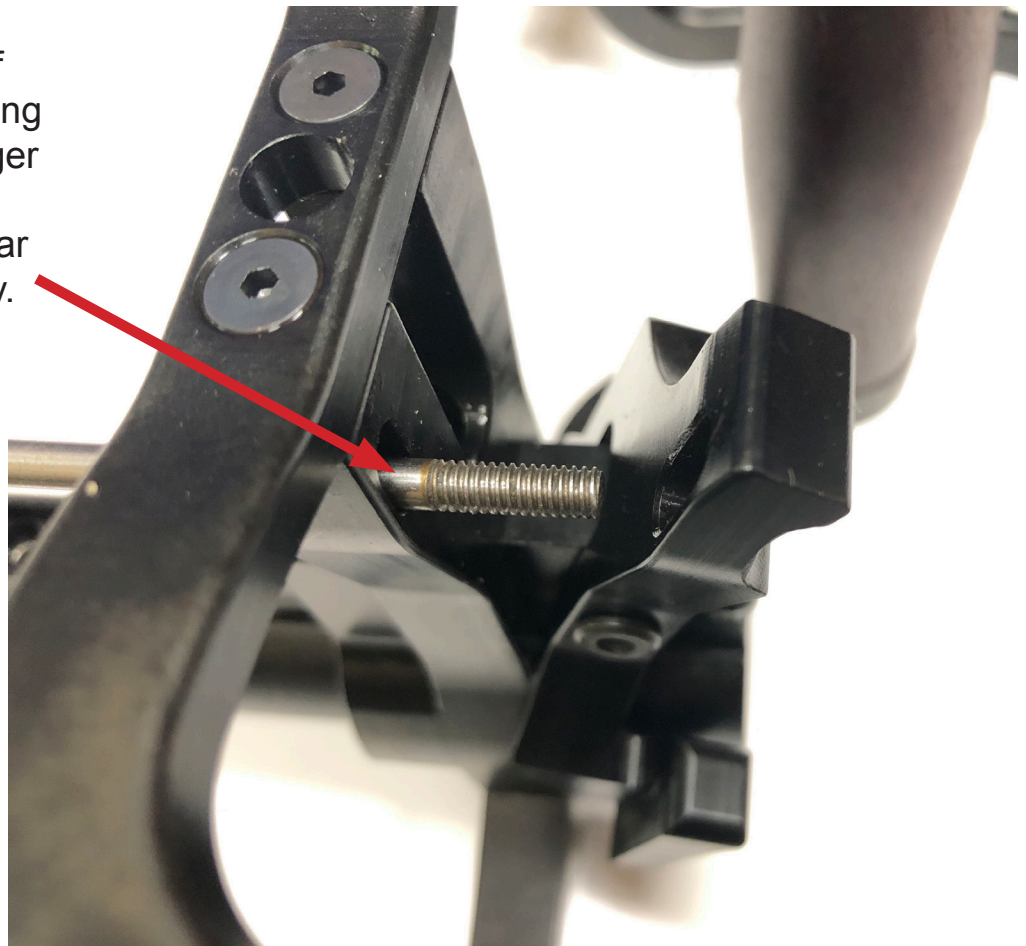
AR Buffer Tube



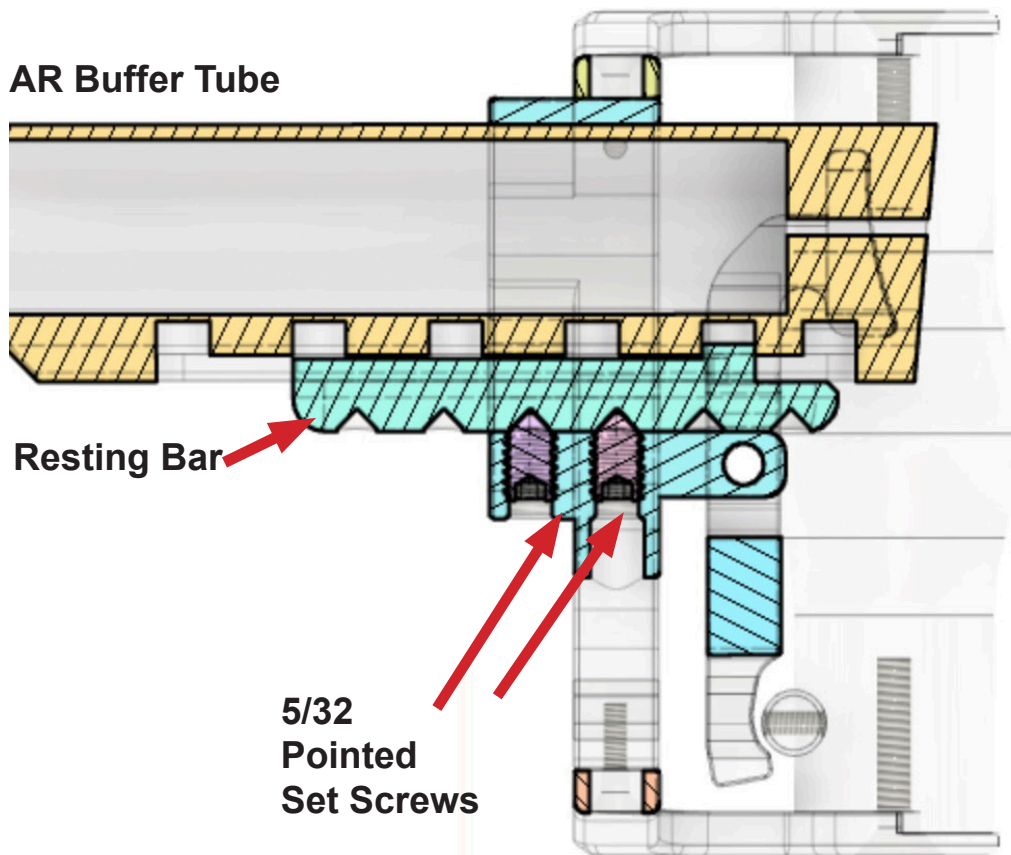
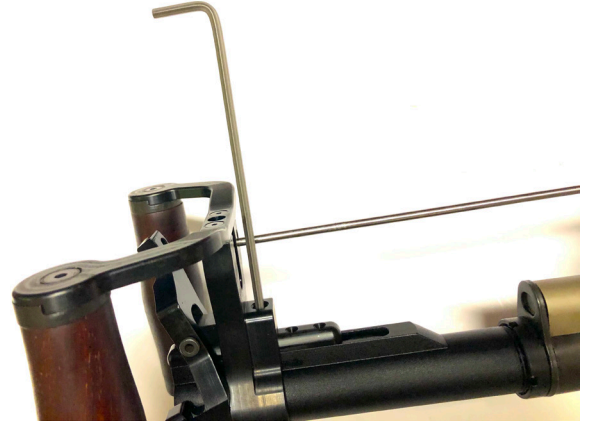
Resting Bar



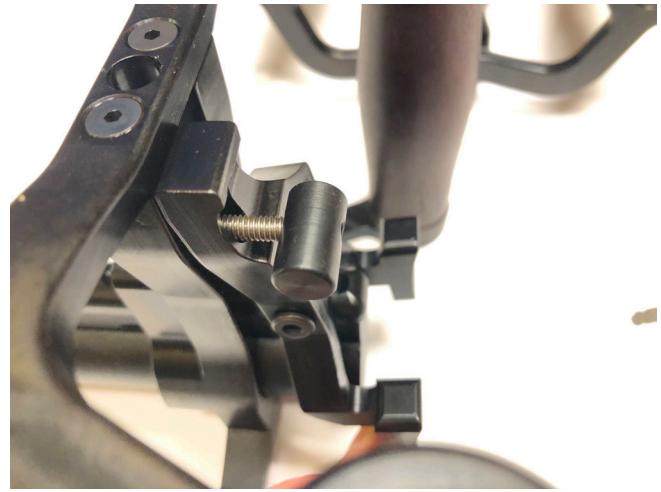
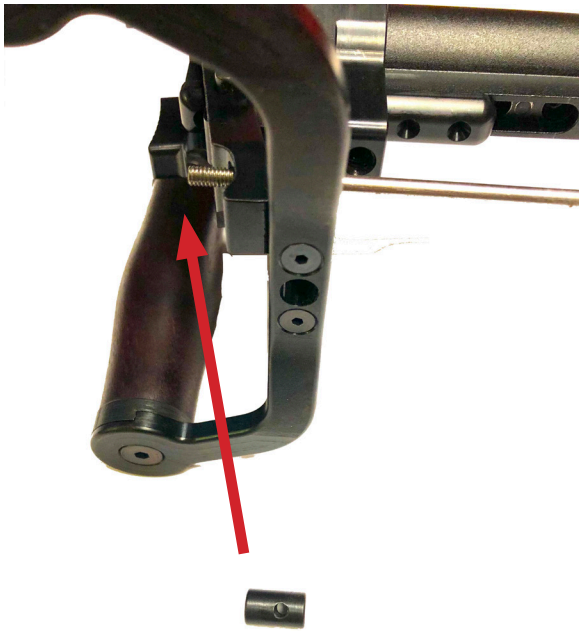
5) Slide the Rear Grip Assembly over the rear of the Buffer Tube and Resting Bar making sure the Trigger Connecting Rod passes through the slot in the Rear Grip Assembly - Mid Body.



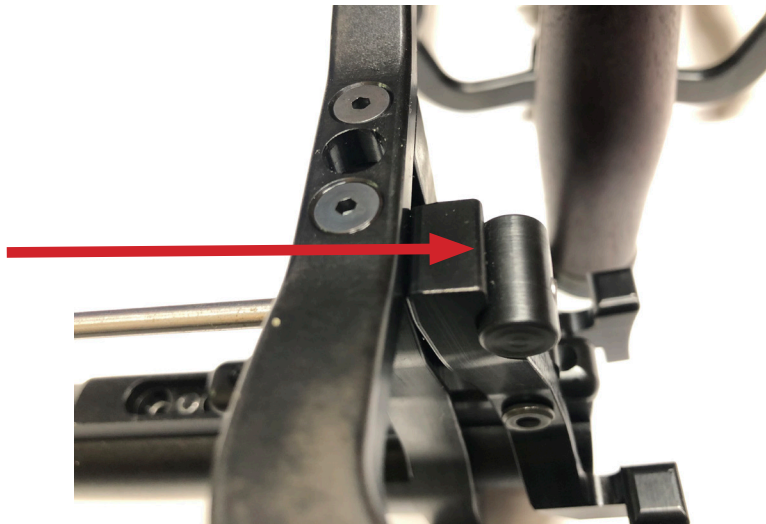
6) Using a 5/32 Allen wrench, tighten the two pointed set screws in the Rear Grip Assembly to the cone-shaped recesses of the Resting Bar to secure the Rear Grip Assembly to the AR Buffer Tube.



7) Screw the Trigger Connect to the rear of the Trigger Connecting Rod until the Trigger Puller just touches the trigger. Do not tighten the Trigger Connect to where it is depressing the trigger.



**Finished
Position**

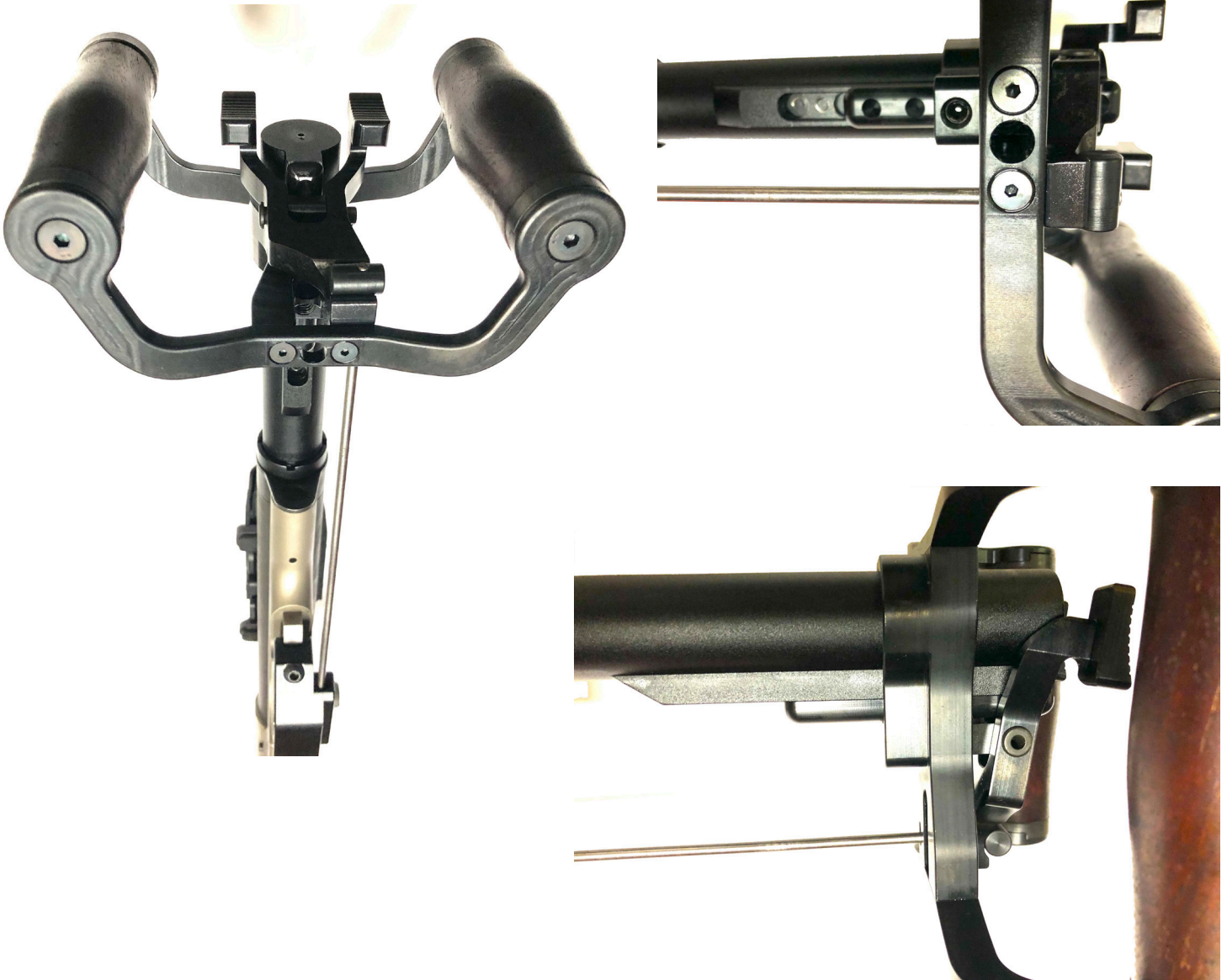


Helpful Tip: Pull the Trigger Connecting Rod back with one hand and rotate the Trigger Connect with your other hand.



Finished Assembly: The Trigger Connect is secured by the SG Trigger so it will not unscrew from the Trigger Connecting Rod during use. To disassembly make sure the gun is unloaded and pull rearward on the Trigger Connecting Rod to unscrew the Trigger Connect.

SAFETY CONSIDERATION: Make sure the Spade Grip assembly is used and mounted in a way that the SG Trigger and Trigger Connecting Rod cannot be accidentally fired.



Function check the gun in both full auto and semi auto to verify proper installation. By pushing forward on the butterfly trigger you should have full trigger pull / sear movement.

In semi auto, pushing forward on the butterfly trigger should result in a 'clicking' sound. Releasing and depressing should yield subsequent 'clicks.' This way you'll know that your trigger and sear are disconnecting and reconnecting properly.

Setup for Law Tactical Side Folding System

The Law Tactical Side Folding System adds 1.3" to the rear of the buffer assembly. An extension to the Trigger Connecting Rod is may be used for this setup to keep the grip at the rear of the AR Buffer Tube. Alternatively, the Rear Grip Assembly can be mounted farther forward on the Resting Bar / AR Buffer Tube to achieve the same result.

Trigger Puller



Law Tactical Extension



Trigger Connecting Rod



Trigger Puller Assembly with Law Tactical Extension



MG08 Pattern Grip Options

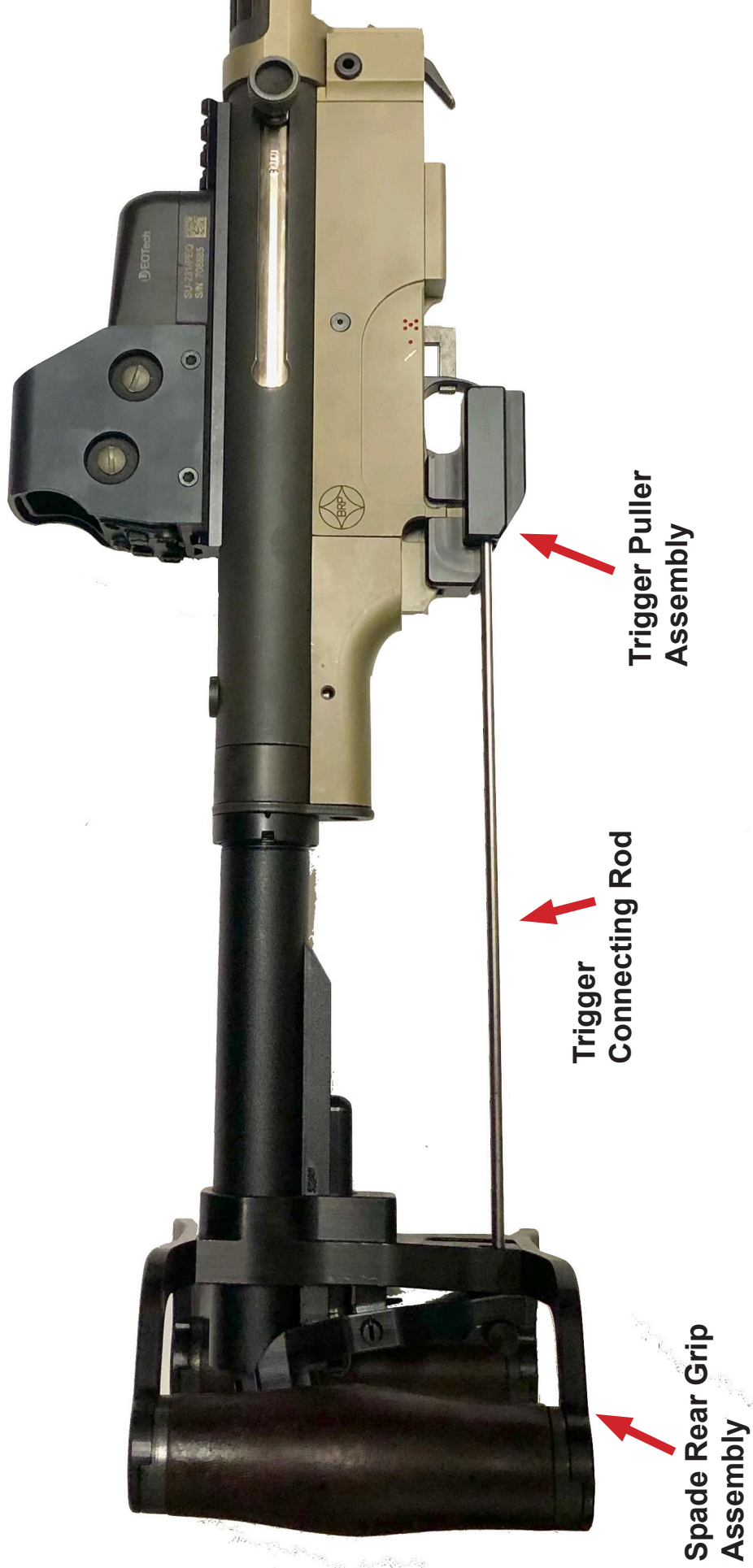
Reproduction Wood



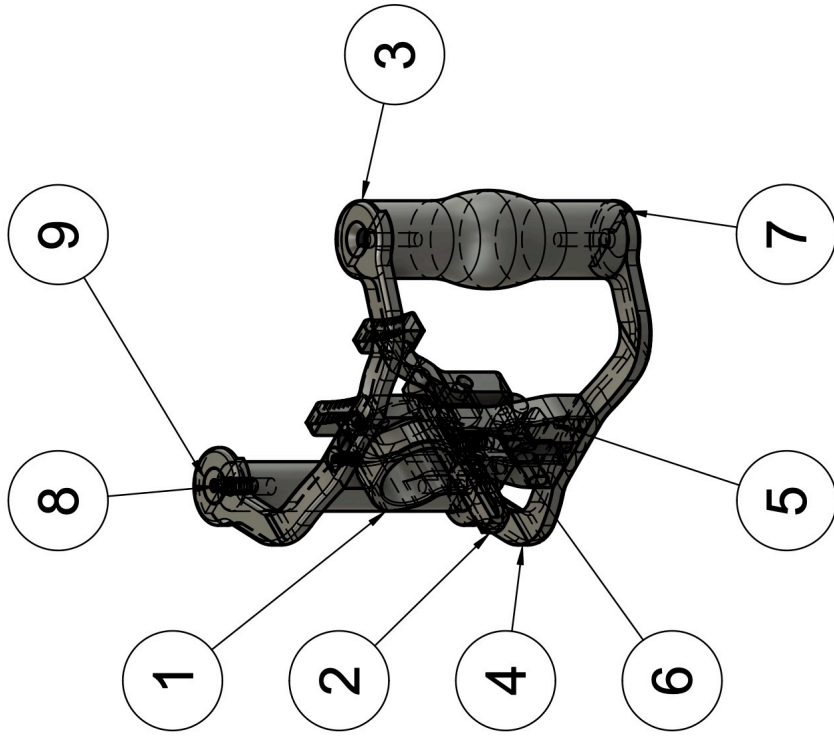
Brown Knurled Delrin



BRP MG08 Pattern Stemple Spade Grip



BRP MG08 Pattern Stemple Spade Grip



PARTS LIST	
ITEM	PART NUMBER
1	1 - SG MB MID BODY
2	2 - SG RB RESTING BAR
3	3 - SG GSB GRIP SUPPORT BAR TOP
4	4 - GRIP SUPPORT BAR BOTTOM
5	5 - SG TR TRIGGER
6	6 - SG TC TRIGGER CONNECT
7	7 - SG G GRIP
8	8 - SG GB GRIP BUSHING
9	HARDWARE (1)

PROJECT

STG Mount

TITLE

Spade Grip Rear ASM

SIZE

A

CODE

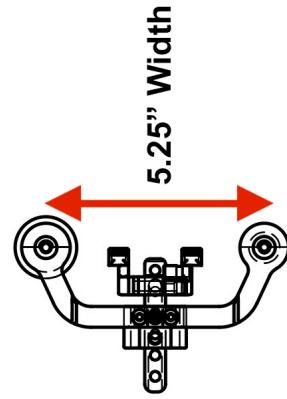
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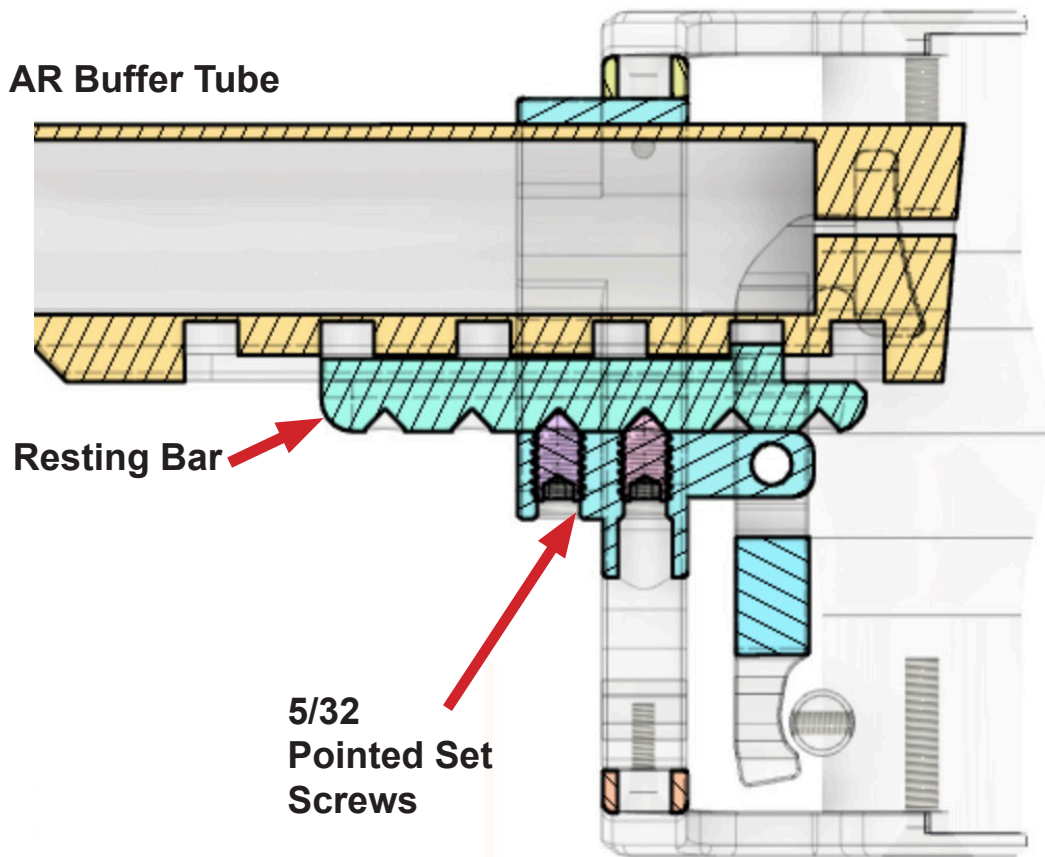
REV

SCALE 1:4

WEIGHT

SHEET 1/3





Recommended Mounts

1) MG3 AA Mount with KNS Precision Picatinny Adapter



2) M60 “gooseneck” and 1919 pintles with KNS Precision Picatinny Adapters.

3) BRP Double Mount Setup



4) BOG DeathGrip Tripod



5) Hog Saddle Tripods and Mounts

6) Field Optics Research Tripods and Mounts